

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE  
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

- 102 <sup>102 5799449</sup> <sup>10 78</sup> <sup>12, 14, 16</sup> <sup>radial lip 32</sup>  
1. ~~First and second one piece integrally molded area~~ circumscribing  
5 ~~frame members that fit against one another to form an area circumscribing~~  
~~support frame having an article retaining recess therein.~~
- 102 5799449  
2. One piece integrally molded frame members as claimed in Claim 1 in  
which at least one of said members has an integral laterally projecting  
10 peripheral wall extending around the perimeter thereof against which the  
other frame member fits to form said article retaining recess.
- X  
3. One piece integrally molded frame members as claimed in Claim 1 in  
which both of said frame members have laterally projecting peripheral walls  
15 extending around their outer perimeters which abut when said frame members  
are fitted together to define said article retaining recess.
- X  
4. One piece integrally molded frame members as claimed in Claim 2 or  
3 in which both of said frame members have at their inner perimeters integral  
20 laterally projecting lips which, upon said members being fitted together, face  
each other with a space therebetween to form a slotted wall overlying at least  
a portion of said article retaining recess.
- 102 6131255-32  
5. One piece integrally molded frame members as claimed in Claim 1, 2  
25 or 3 in which said members are injection molded plastic members.
- 102 method of forming  
6. One piece integrally molded frame members as claimed in Claim 1, 2  
or 3 in which said members are compression molded plastic members.
- 102 5799449  
7. One piece integrally molded frame members framed in Claim 1 in  
30 which each of said members is one side of a window sash and said retaining  
recess is adapted to retain a glazing unit.

(61, 1, 1, 14, 16)

- 102 J, 791,449

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15. First and second frame members as claimed in Claim 1 each configured to form opposite sides of a sliding window unit frame, at least one of said frame sides having an integral laterally projecting wall at its outer perimeter which spaces said opposite frame sides from one another when same are assembled, and both said one piece frame members having at their inner perimeters an integral lip having a width less than one half the spacing of said frame members when same are assembled, said lips projecting inwardly of said frame members when assembled to provide retaining walls overhanging at least a portion of said retaining channel, said retaining walls having a space therebetween providing access to said retaining channel.

16. A window unit as claimed in Claim 15 in combination with a third rectangular frame member of one piece molded construction configured to form with one of the aforesaid frame members a second frame in which said one of said frame members forms one side thereof with said third frame member.